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RBW1205G00132-3G
Job Sheet 182398



5615

Part No: RBW1205G00132-3G **Job Qty:** 1 ea
Part Name: Agusta Helicopter Servicing
Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 8/23/18 **Job Tracking No:**
Due Date: 10/2/18 **Created By:** Logan David
Type: SOLD **Description:**
Note: DWG RBW1205G00132-3G Rev 9 IPP Rev A 18.02.13 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/2/18	0.00	0.00	Start Up Small Fab-4		ALL
100	Small Fab	1 pcs		10/2/18	0.00	1.00	Small Fab-5		ALL DAS
120	QC	1 pcs		10/2/18	0.00	0.00	QC4		SEP 2 6 2018
130	Packaging	1 pcs		10/2/18	0.00	0.00	Packaging3-1		SEP 2 6 2018
140	QC21-FG	1 Ea		10/2/18	0.00	0.00	QC21		SEP 2 6 2018

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5075949
52375K36	Tubing	10 ft (10 ea)	100-Small Fab	5053177
APP-1610-E	Case	1 Ea (1 ea)	100-Small Fab	5091326
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab	5021040
RBW109-3501-08-115	Adapter, Landing Gear Shockstruts Nitrogen Change	1 Ea (1 ea)	100-Small Fab	5066304
RBW1205G00132-3G-11	Location Placard	1 Ea (1 ea)	100-Small Fab	50107848
RBW1205G00132-3G-13	Bottom Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab	5091324
RBW1205G00132-3G-19	Top Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab	5091325
RBW1205G00132-3G-9	Contents Placard	1 Ea (1 ea)	100-Small Fab	5101022
RBW1205G00231-3G	Main Rotor Damper Oil Filling Adapter	1 Ea (1 ea)	100-Small Fab	5106743
RBW1205G00332-3G	Main Gear Box Oil Draining Hose	1 Ea (1 ea)	100-Small Fab	5112809
RBW7839-2G	IGB & Tail Rotor Gear Box Oil Draining Hose	1 Ea (1 ea)	100-Small Fab	5062958
RBWA353A04	Pmc Oil Filling Quick Disconnect	1 Ea (1 ea)	100-Small Fab	5065916
RBWAFS482B	Wheel Brake Wrench	2 Ea (2 ea)	100-Small Fab	5065431
RBWST13045	Nitrogen Tire Inflator	1 Ea (1 ea)	100-Small Fab	5109988

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	571	0
100-Small Fab	52375K36	10	45	0
	APP-1610-E	1	3	0
	RB41011	1	802	0
	RBW109-3501-08-115	1	1	0
	RBW1205G00132-3G-11	1	4	0
	RBW1205G00132-3G-13	1	1	0
	RBW1205G00132-3G-19	1	1	0
	RBW1205G00132-3G-9	1	4	0
	RBW1205G00231-3G	1	0	0
	RBW1205G00332-3G	1	0	0
	RBW7839-2G	1	3	0
	RBWA353A04	1	1	0
	RBWAFS482B	2	5	0
	RBWST13045	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/23/18 2:02 PM dart.logan.david



Container No: S110010



Part: RBW1205G00132-3G

Job No: 182398

Serial No/Batch: S110010

Revision: 9

Inspector:

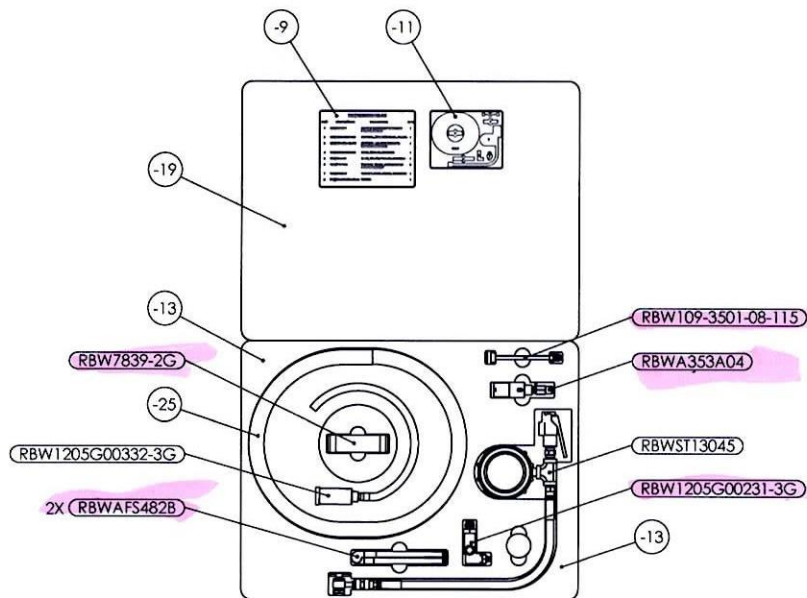
Exp Date:

Instructions:

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Date: 09/13/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED -19 TOOL TOP CUSHION AND PAGE 4.	4/31/2010	WP	RW
2		ADDED RADI TO L SHAPE CUT OUT FOR BETTER FINGER ACQUISITION.	5/6/2010	WP	RW
3		DELETED -1A, -1B, -1C FROM BOTTOM CUSHION & ATTACHED TO HOSE. DELETED Ø6.00 CUTOUT FROM CENTER OF BOTTOM CUSHION. CHD DEPTH OF HOSE CUT OUT FROM 4.75 TO 3.75. CHD CENTER POST FROM Ø8.25 TO Ø3.50 TO ALLOW MORE ROOM FOR HOSES. CHD BOM T/N -1, -3, & -5. CHD -15 FROM IM2700 CASE. CORRECTED -3 P/N FROM RBW109-3501-08-115.	4/21/2011	RJC	DW
4		SHT 3 UPDATED -7 CUTOUT. SHT. 4 ADDED CUTOUTS FOR TIRE INFLATOR. REMOVED FROM BOX.	12/27/2011	JAG	
5		-11 MODIFIED PLACARD TO MATCH BOTTOM TOOL CUSHION -13 MODIFIED CUTOUT FOR TIRE INFLATOR. ADDED CUTOUT FOR -1. MOVED CUTOUTS FOR FIT.	4/25/2012	JAG	
6		CORRECTED -19 Ø1.20 HOLE CUT OUT LOCATION 180° TO FIT LID PROPERLY.	9/24/2012	RJC	SE
7		-11 MODIFIED PLACARD FOR RBW7839-2G. -13 (FOAM) MODIFIED CUTOUT Ø TO ALLOW FOR RBW7839-2G. -19 CHD PLACARD CUTOUT DEPTH WAS .07 G. 125	1/17/2013	BIM	SE
8		REDRAWN IN SOLIDWORKS. -9 CORRECTED ITEM -3 T/N WAS RBW109-351-08-115 IS RBW109-3501-08-115. ADDED -21 & -23 RIVET AND WASHER FOR PLACARD. -9 & -11 WAS B/O IS MANUFACTURED. -19 CHD LOCATION OF CUTOUT ON BACKSIDE.	10/14/2013	JAG	RW
9	17-0122	CHD DRAWING NUMBER WAS RBW1205G00131-3G IS RBW1205G00132-3G. UPDATED TO NEW STANDARD. -1 REPLACED W/ RBWA353A04. -2 REPLACED W/ RBW1205G00231-3G. -3 REPLACED W/ RBW109-3501-08-115. -4 REPLACED W/ RBW1205G00332-3G. -5 REPLACED W/ RBW7839-2G. -6 REPLACED W/ RBWAFS482B. -7 REPLACED W/ RBWST13045. -9 DELETED DIMS ARIAL SIZE 1/8. ARIAL SIZE 3/16. CHD DIM WAS (.06) G. 06. CHD TOLERANCES WAS ±.005 G ±.010. WAS ±.01 IS ±.03. ADDED ITEM B TUBING TO PLACARD. -11 ADDED ITEM 48. CHD DIM WAS (.60) G. 06. CHD TOLERANCES WAS ±.005 G ±.010. WAS ±.01 IS ±.03. -13 REDESIGNED TO FIT -25. CHD DIMS WAS .50 IS .50. WAS .50 IS .50. CHD B/O REF WAS 5.83 X 14.42 X 18.87 I.R. SPECIALTY IS 6.40 X 17.21 X 20.30 (CASE SOLUTIONS). CHD MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CHD TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. CHD DIM WAS 4X R.50 IS 10X R.50. DELETED DIM 2X R.50. ADDED DIM .50. -15 CHD B/O REF WAS #APP-1550-E IS #APP-1610-E. -17 REPLACED W/ RBW1011. -19 CHD R/O REF WAS 1.73 X 18.63 I.R. SPECIALTY IS 2.01 X 17.21 X 22.30 (CASE SOLUTIONS). CHD MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. REDESIGNED TO FIT IN LARGER CASE. CHD TOLERANCES WAS ±.005 IS ±.010. WAS 1.01 IS ±.03. -25 TUBING ADDED TO BOM QTY 1.	6/19/2017	DPD	JAG

ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			1	PMC OIL FILLING QUICK DISCONNECT		RBWA353A04	1
			1	ADAPTER, M/R DAMPER OIL FILLING		RBW1205G00231-3G	1
			1	ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE		RBW109-3501-08-115	1
			1	HOSE, MGB OIL DRAINING		RBW1205G00332-3G	1
			1	HOSE, JGB & TGB OIL DRAINING		RBW7839-2G	1
			2	WRENCH, WHEEL BRAKE RESER COVER REM/INST		RBWAFS482B	1
			1	TIRE INFLATOR GAUGE, NITROGEN		RBWST13045	1
		-9	1	CONTENTS PLACARD	PLASTIC		2
		-11	1	LOCATION PLACARD	PLASTIC		3
	B/O	-13	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	8.40 X 17.21 X 20.30 (CASE SOLUTIONS)	4
	B/O	-15	1	CASE	PLASTIC	PELICAN #APP-1610-E	N/S
	B/O	-19	1	TOP FOAM	ETHAFOAM 220, BLACK	2.01 X 17.21 X 22.30 (CASE SOLUTIONS)	5
	B/O	-25	1	TUBING	PVC W/ POLYESTER BRAID	Ø3/4 I.D. X Ø1-1/32 O.D. X 10FT, DUROMETER 70A (MCMaster-CARR #52375K36)	1
	B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

NOTE:
REF. AGUSTA T/N: 3G1205G00132.

DART AEROSPACE	
HELICOPTER SERVICING KIT	
DWG NO: RBW1205G00132-3G REV 9	
MAT'L	UNLESS OTHERWISE SPECIFIED
FINISH	DIMENSIONS ARE IN INCHES
SPEC	FRACTIONS ± 1/8
	ANGLES ± .5°
	SURFACES ± .125
1. BREAK ALL SHARP EDGES	
2. DIMENSIONAL LIMITS APPLY	
3. AFTER PLATING	
4. INTERPRET DIM AND TOL PER	
ASME Y14.3M-2009	
DRAWN BY: PERRITT	
CHECKED: RJC 07/10/2017	
OPPS APPR: AA 07/14/2017	
QA APPR: JL 07/19/2017	
APPROVED: JAG 07/20/2017	
SCALE: 1:8	DATE: 4/20/2010
SHEET 1 OF 5	